

TECHNICAL DATA SHEET
Revision date: 24.05.2022
FAST FINISH BODY FILLER

- Article number:** 15525, 15527
- Colour:** Green
- Intended use:** Car refinishing product/ Knife filler/ Surfacer
- General characteristics:** Self-levelling, light weight 2K polyester fine putty. Used to close any small pores or to level out small irregularities. Has an integrated pot life indication: Fast finish putty turns from green to beige during the curing phase, providing a visual check of the drying process. After drying, Chamäleon Fast finish putty has a smooth, glossy and closed surface and is characterized by its excellent sandability.
- Fields of application:**
- iron
 - steel
 - aluminium
 - galvanized substrates
 - GRP
 - wood

Painting preparation process:

- Hardener:** Hardener P
Mixing ratio: add 3% hardener
Pot life at 20 °C: 3 - 4 min.

Processing conditions:

Please only use in an adequate ventilated environment with an ample supply of fresh air. Processing temperature should be at least +10 °C and max. air humidity should not exceed 80%. Polyester-based putty does not cure anymore at a temperature of below +10 °C.

Drying	Sandable
Object temperature 20 °C	15 - 20 min.
Object temperature 60 °C	5 - 10 minutes

Processing tips:

The substrate must be clean, dry and free from grease. Sand surfaces slightly. Remove not cured old paintwork and priming coats.

Do not apply on thermoplastic or acid products (wash-primer).

Mix well the putty material with the hardener. Do not use more than 3% of hardener P! Under- or overdosage of hardener may cause spotting in the finishing paint layer.

Clean and degrease the whole surface to be painted before every operation. De-rust defective spots to bare metal and dry sand with sanding paper P 80 / 150.

After drying, use sanding paper P 150 / 240 for dry sanding.

Sand the entire surface with dry sand paper P 240 / 360 to a matt finish before applying primer.

In case of filling work on non-ferrous metals (e.g. aluminium, zinc surfaces) it is possible to apply a priming coat to ensure an optimal adhesion before applying the putty.

Do not overcoat without having isolated the surface with 1K or 2K filler.

Fast finish putty can only be dry sanded.

VOC regulation:

EU limit value: Category B/b 250 g/l

This product contains max. 10 g/l.

This release replaces all eventually earlier issued versions.

For additional information, not contained in this technical data sheet, please contact the supplier under:

e-mail: info@chamaeleon-produktion.de

For safety information, please refer to the corresponding safety data sheet.