

**TECHNICAL DATA SHEET**

Revision date: 06.02.2025

AEROSOL PRIMER PRO

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|---------------------------------|---|
| Article number: | 26142 |
| Colour: | grey |
| Intended use: | Car refinishing product/ Priming |
| General characteristics: | <p>A fast drying all purpose 1K primer with excellent adhesion, corrosion protection and filling properties for all metal surfaces and conventional plastics used in the automotive industry. Can be used as a primer or filler depending on the film thickness.</p> <ul style="list-style-type: none">▪ filler and primer at the same time▪ very good flow▪ weldable▪ recoatable with all standard water-based basecoats and 1K and 2K topcoat systems <p>Substrates:</p> <ul style="list-style-type: none">▪ factory prime coats▪ polyester putty▪ aluminum▪ iron▪ old paint coating▪ plastics▪ steel |

TECHNICAL CHARACTERISTICS**Base:** resin combination**Smell:** solvent**Consumption:** 1.0 m²**DFT:** primer (1 layer) 15 µm; filler (2 - 3 layers) 30 - 60 µm**Temperature resistant:** up to 150°C**Substrate pre-treatment:**

The substrate must be clean, dry, free from rust and grease. Remove old coatings or primers that have not cured or are not sound.

APPLICATION PROCESS

Before use, carefully read the directions on the packaging and act accordingly.

Processing conditions:

Please only use in an adequate ventilated environment with an ample supply of fresh air. Processing temperature should be from +12 °C to +25 °C and max. air humidity should not exceed 80%.

Processing tips:

- Degrease the surface
- Wear a respirator (type A2/P3 is recommended)
- The aerosol should have room temperature
- Before use, shake the aerosol for 2 min and spray a sample
- Apply in 1 - 3 coats, dry film thickness 15 - 60 µm
- Distance to the surface should be approximately 20 - 30 cm
- Keep a flash off time 2 - 3 min between each spray pass (depending on the layer thickness)
- Clean the valve after use (turn aerosol upside down and press the nozzle for approximately 5 sec)

| Drying | Dust free | Set to touch | Re-coatable |
|--------------------------|-----------|--------------|-------------|
| Object temperature 20 °C | 5 min | 10 min | 40 min |
| IR-Drying mediumwave* | | | 10 min |

*The temperature of the object should not be more than 60 - 70 °C

The drying time depends on the ambient temperature, the humidity of the air and the thickness of the lacquer applied.

Sanding:

- Dry sanding with P400/500
- Wet sanding with P800/1000

VOC regulation:

EU limit value: Category B/e 840 g/l

This product contains max. 654.6 g/l VOC

Shelf life:

120 months in tightly closed original container

This release replaces all eventually earlier issued versions.

For additional information, not contained in this Technical Data Sheet, please contact the supplier under:

e-mail: info@chamaeleon-produktion.de

For safety information, please refer to the corresponding Safety Data Sheet.