

## TECHNICAL DATA SHEET

Revision date: 30.04.2025

## ZINC SPRAY

Article number:	26711						
Colour:	zinc-coloured						
Intended use:	Car refinishing product/ Protective paint						
General characteristics:	<p>Excellent rust protection for different metal parts, especially suitable for the protection of welding seams and metals which are exposed to corrosion. For the colour-matching repair of zinc-plated surfaces, use Chamäleon Zinc Alu Spray (art.26722)</p> <ul style="list-style-type: none"><li>▪ heat resistant up to 600°C</li><li>▪ good filling properties</li><li>▪ outstanding cathodic corrosion prevention</li><li>▪ petrol-, chemicals- and weather- resistant</li><li>▪ spot-weldable</li><li>▪ excellent adhesion</li><li>▪ 90% of zinc in dry film</li></ul> <p><b>Fields of application:</b></p> <table><tr><td>▪ iron</td><td>▪ exhaust systems</td><td>▪ gates</td></tr><tr><td>▪ metal housings</td><td>▪ metal fittings</td><td>▪ fences</td></tr></table>	▪ iron	▪ exhaust systems	▪ gates	▪ metal housings	▪ metal fittings	▪ fences
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## TECHNICAL CHARACTERISTICS

**Base:** epoxy-ester**Smell:** characteristic**Consumption:** 1.0 - 1.5 m<sup>2</sup> (400 ml)**Temperature resistant:** up to 600 °C

## APPLICATION PROCESS

Before use, carefully read and observe the warning texts on the label!

## Processing conditions:

Please only use in an adequate ventilated environment with an ample supply of fresh air. Processing temperature should be from +12°C to +25 °C and max. air humidity should not exceed 80%.

## Processing tips:

- The substrate must be clean, dry, free from rust and grease. Remove old loose coatings and primers.
- Beforehand, mask the parts that shouldn't be painted
- Wear a respirator (type A2/P3 is recommended)
- The aerosol should have room temperature
- Before use, shake the aerosol for 2 min and spray a sample
- Apply in several thin layers
- Before applying the next layer, again shake the aerosol
- Distance to the surface should be 25 - 30 cm
- After complete drying (approx. 24 h) apply primer and top coat
- Apply thin coats to objects, which are exposed to high temperatures
- If necessary, re-coat with temperature-resistant lacquer (a preliminary compatibility test is recommended)
- Clean the valve after use (turn aerosol upside down and press the nozzle for approximately 5 sec)

Drying	Dust free	Set to touch	Temperature resistant	Completely dry
Object temperature 20 °C	10 min	20 min	8 - 12 h	24 h

The drying time depends on the ambient temperature, the humidity of the air and the thickness of the lacquer applied.

## VOC regulation:

EU limit value: Category B/e 840 g/l

This product contains max. 620.0 g/l VOC

## Shelf life:

120 months, if stored in tightly closed original container

This release replaces all eventually earlier issued versions.

For additional information, not contained in this Technical Data Sheet, please contact the supplier under:

e-mail: info@chamaeleon-produktion.de

For safety information, please refer to the corresponding Safety Data Sheet.