

TECHNICAL DATA SHEET*Revision date: 29.11.2023***AEROSOL COPPER WELD THROUGH PRIMER**

Article number:	26408
Colour:	Metallic copper
Intended use:	Car refinishing product/ Primer, anti-corrosion additive
General characteristics:	<p>Aerosol Copper Weld-Through Primer is a fast-drying copper rich weld primer with excellent conductivity.</p> <ul style="list-style-type: none">▪ Fast drying▪ Excellent coverage▪ Very good adhesion▪ Corrosion preventive▪ Spot MIG or TIG weldable
Surfaces:	Steel, aluminum, galvanized surfaces

TECHNICAL CHARACTERISTICS**Contents:** 500 ml**Base:** Acrylic resin with copper particles**Solid content:** Approximately 18%**Consumption:** 1.5 - 2 m²**Temperature resistant:** 110°C**APPLICATION PROCESS****Processing conditions:**

Please only use in an adequate ventilated environment with an ample supply of fresh air. Processing temperature should be at least +12 °C and max. air humidity should not exceed 80%.

Before use, carefully read the directions on the packaging and act accordingly.

- The surface should be clean, dry and free of grease. Remove loose old lacquer and rust and sand the surface.
- The aerosol should have room temperature. Best processing temperature 15 to 25°C.
- Before use, shake the aerosol for 2 minutes and spray a sample.
- Distance to the surface to be treated approximately 20 centimeters.
- Apply the primer in several layers.
- Before applying the next layer, again shake the aerosol.
- After use, clean the valve (turn aerosol upside down and press the nozzle for approximately 5 seconds).

The drying time depends on the ambient temperature, the humidity of the air and the thickness of the lacquer applied.

Drying	Set to touch	Overcoatable
Object temperature 20 °C	10 - 20 min	1 h

VOC regulation:

EU limit value: Category B/e 840 g/l

This product contains max. 655.2 g/l VOC

Shelf life:

120 months, if stored in tightly closed original containers.

This release replaces all eventually earlier issued versions.

For additional information, not contained in this Technical Data Sheet, please contact the supplier via:

info@chamaeleon-produktion.de

For safety information, please refer to the corresponding Safety Data Sheet.