

TECHNICAL DATA SHEET*Revision date: 30.04.2024***GLASS PRIMER**

Article number:	38721
Colour:	black
Intended use:	Car refinishing product/ Adhesion promoter
General characteristics:	<p>Glass primer is an isocyanate and solvent based primer specially developed to improve adhesion and maximize the bonding of sealants on substrates used in automotive industry. It is compatible with all Chamäleon polyurethane sealants.</p> <ul style="list-style-type: none">▪ one step primer▪ offers optimal protection against UV▪ improves bond and durability

TECHNICAL CHARACTERISTICS:

Viscosity 4 mm DIN (20°C):	11 -14 s
Density at 20°C:	0.94 ±0.05

APPLICATION PROCESS:

Before use, carefully read and observe the warning texts on the label!

Processing conditions:

Please only use in an adequate ventilated environment with an ample supply of fresh air. Processing temperature should be at least +5 °C and max. air humidity should not exceed 80%.

Processing tips:

- The application surface must be solid, clean, dry, and free of dust, oil, and grease.
- Contaminated surfaces must be cleaned beforehand with a solvent based cleaner with or without help of abrasive.
- Shake the bottle well, until you hear the metallic ball moving inside the bottle, at least 1-2 min before each usage and opening.

- Apply with specific primer applicator.
- After application let evaporate for 5 min before next step.
- Do not apply product at temperature below + 5°C.
- Drying time at 20°C: ± 10 min
- During few minutes after application, it is possible to clean the product with mineral spirits. After that time, it is necessary to use a mixture of methylethylketone and toluene or methylethylketone and xylene.

VOC regulation:

EU limit value: Category B/c 540 g/l

This product contains max. 400 g/l.

Shelf life:

15 months in the unopened original container at temperatures between +5°C and +25°C.

Protect from direct sunlight, frost and moisture.

This release replaces all eventually earlier issued versions.

For additional information, not contained in this Technical Data Sheet, please contact the supplier under:

e-mail: info@chamaeleon-produktion.de

For safety information, please refer to the corresponding Safety Data Sheet.