

**TECHNICAL DATA SHEET***Revision date: 14.06.2024***ELASTIC PUTTY FOR PLASTIC**

<b>Article number:</b>	15072, 15074, 15075, 15076
<b>Colour:</b>	black
<b>Intended use:</b>	Car refinishing product/ Knife filler/ Surfacer
<b>General characteristics:</b>	<p>Putty based on unsaturated polyester resins with eco-friendly mineral fillers. Used on plastic car parts to fill scratches and small defects.</p> <ul style="list-style-type: none"><li>▪ outstanding elasticity</li><li>▪ easy to sand</li><li>▪ very good adhesion</li><li>▪ short curing time</li><li>▪ pore-free application</li></ul> <p><b>Fields of application:</b></p> <ul style="list-style-type: none"><li>▪ plastics (PP, PUR, ABS, PA, PVC, GRP)</li></ul>

**TECHNICAL CHARACTERISTICS****Basis:** polyester resin**Density at 20°C:** putty 1.791/cm<sup>3</sup>  
hardener 1.15 g/cm<sup>3</sup>**PAINTING PREPARATION PROCESS****Hardener:** Hardener P**Mixing ratio (by weight):** 100:2. Do not use more than 3% of hardener P! Under- or overdosage of hardener may cause spotting in the finishing paint layer.**Pot life at 20 °C:** 4 - 5 min**APPLICATION PROCESS**

Before use, carefully read and observe the warning texts on the label!

■ **Processing conditions:**

Please only use in an adequately ventilated environment with an ample supply of fresh air. Processing temperature should be at least +12 °C and max. air humidity should not exceed 80%. Polyester-based putty does not cure anymore at a temperature below +10 °C

Drying	Sandable
Object temperature 20 °C	20 - 30 min
Object temperature 60 °C	10 - 15 min

**Processing tips**

- The substrate must be clean, dry and free from grease.
- Sand surfaces thoroughly. Remove loose/old paintwork and priming coats.
- Clean and degrease the whole surface to be painted before every operation.
- Separating substances must be removed completely.
- After the aforesaid preparation we recommend to do a wetting test with water. If the water rolls off quickly, repeat the pre-treatment. Remove the used water completely after testing.
- Mix well the putty material with the hardener.
- After drying, use sanding paper P120/240 for dry sanding.
- Sand the entire surface with dry sandpaper P240/360 to a matt finish before applying filler.
- Putty can only be dry sanded.

**ATTENTION**

- Do not overcoat with topcoats without having isolated the surface with Chamäleon 1K or 2K filler.
- Not suitable for weak plastics.
- Do not return mixed material into the can.
- Clean tools immediately after use, if necessary, with a nitro thinner.

**VOC regulation:**

EU limit value: Category B/b 250 g/l  
This product contains max. 15 g/l VOC

**Shelf life:**

18 months, if stored in tightly closed original containers

This release replaces all eventually earlier issued versions.

For additional information, not contained in this Technical Data Sheet, please contact the supplier under:  
e-mail: [info@chamaeleon-produktion.de](mailto:info@chamaeleon-produktion.de)

For safety information, please refer to the corresponding Safety Data Sheet.