

## TECHNICAL DATA SHEET

### 2K AEROSOL PRIMER FILLER PREMIUM

<b>Article number:</b>	<b>14012</b>
<b>Intended use:</b>	Car refinishing Product/Preparation
<b>General characteristics:</b>	For use on steel, galvanized and aluminum surfaces

#### Product characteristics:

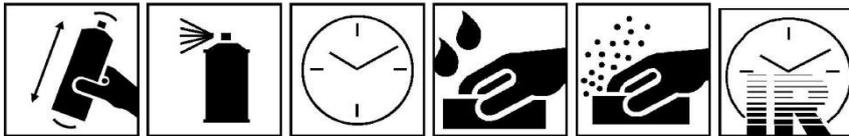
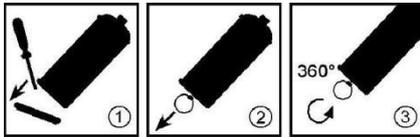
- non-isocyanate
- long pot life
- fast air-drying time
- smooth flow
- universally applicable on painted and metallic surfaces, properly prepared
- favourable 200 ml spray can to avoid paint residues
- easy, time-saving application
- good adhesion to bare sheet steel, zinc-coated steel and aluminium
- could be varnished with basecoats, RAL-Acrylic

#### Substrate:

- bare sheet steel, cleaned and sanded
- zinc-coated steel, cleaned and sanded
- aluminium, cleaned and sanded
- PE-filler, cleaned and sanded
- prime plastic surfaces before with 1K Plastic primer

#### Application properties:

- 2-3 spray passes, 40 bis 60µ
- 3 min. flash-off time between spray passes
- very rapid drying, after 45 min. 20°C (70°F) or 30 min. 60°C (140-160°F) sanding
- after 20 min. air-drying wet-on-wet re-coating
- infra-red drying 15-20 min.
- after drying, wet sanding with P800-1.000 or dry sanding with P400-500



2 min. 2-3 = 40-60µ air-drying P800 – 1000 P400 – 500 15-20 min.  
45 min = 20°C

### Preparation:

- clean surface with Silicone remover, afterwards sand with appropriate grit
- old painted surfaces, cleaned and sanded

### Mixing of 2K Aerosol primer filler premium with hardener:

Remove protecting cap from the bottom of the can. Take out the ring and mount the ring through the whole of the bolt.

To mix the hardener with the A-component, place can upside down on even surface, then pull the bolt at the bottom of the can with the aid of the metal ring as far as it will go.

By a following 360° turn the cartridge will be completely opened and the hardener will be released. By the shaking of the can the component A will be mixed with the hardener with the exact, pre-determined mixing-ratio.

- shake spray-can vigorously for 2 minutes
- spray to test
- pot life: 24 h at least

### Important:

- for professional use only
- shelf life: 24 months at 20°C (70°F)
- the use of a respirator mask is necessary!
- notice EU-safety data sheet as well as handling and warning notices on the label

This release replaces all eventually earlier issued versions.

For additional information, not contained in this technical data sheet, please contact the supplier under:  
e-mail: [info@chamaeleon-produktion.de](mailto:info@chamaeleon-produktion.de)

For safety information, please refer to the corresponding safety data sheet.