



CHAMALEON GMBH / RUDOLF-DIESEL-STRASSE 8A / 69115 HEIDELBERG / GERMANY

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TECHNICAL DATA SHEET

CHAMALEON BUMPER PAINT

Article number: 14035; 14036; 14037

Intended use: Car refinishing Product/Paint

General characteristics: for the repair work on plastic surfaces likely to be found in automotive industry such as bumpers, trims (skirting), outside mirrors, etc. Direct adhesion on cleaned and sanded plastic such as ABS, ABS-PC, PP-EPDM, PUR-RIM, PUR, PVC hard.

Product characteristics: Fast drying and easy application as well as good protection against weathering are the most distinguishing marks of this product.

Technical characteristics:

Colour availability: black, grey, dark grey
Dilution: Verdünnung UN, UN 21, add approx. 10 - 15 %
Temperature resistant: up to 70° C.
VOC-regulation: EU limiting value for the product (cat. B/e): 840 g/l (2007)
This product contains max. 539 g/l VOC [4,49 lbs/gal]

Application:

Application	spraying pressure	spraying nozzle	spraying operations
Air / Flowjar - Spray gun	3 - 5 bar	1,6 - 1,8 mm	2
Airless / Airmix	-	-	-

Coat thickness / dry film: 40 - 50 µm
Curing time / Flash off time: 5 min. between the spraying operations

Dry:

Dry	recoat time	dust dry	set to touch	full hardness
Object temp. 20° C		20 min.	60 min.	24 h
Object temp. 60° C				



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Recommendation:

Processing conditions:

From + 10° C and up to 80% relative air humidity.

Substrate preparation:

Clean plastic thoroughly with an antistatic cleaner

such as Silikonentferner,
sand after that with fine sanding wool, degrease
again antistatically with Kunststoffreiniger or
Silikonentferner. Remove all traces of parting
agent, to provide an improved key.

Application to use:

Hazardous materials ordinance inflammable.

Storage:

at least 3 years, if stored in tightly closed original
containers.

This release replaces all eventually earlier issued versions.

For additional information, not contained in this Technical Data Sheet, please contact the supplier via:
info@chamaeleon-produktion.de

For safety information, please refer to the corresponding Safety Data Sheet.