

488 ACRYLIC FILLING PRIMER OPTIMAL HS 5:1

488 ACRYLGRUNDIERUNG OPTIMAL HS 5:1



An easy to sand 2K filling primer with excellent adhesive properties and high filling power

Provides a high anti-corrosive protection

Spot repairs can be carried out without the filler sinking or the build up of edges

Up to 20% thinner can be added

Easy to sand, even after a long period

- Maximal coating thickness is up to **100-120 microns** when applying in two layers
- Optimal quality of application can be achieved with adding **15-30%** of thinner
No orange skin effect and coating imperfection such as blistering will occur
- **15-20%** of thinner can be added, or **30-40%** to use "wet on wet".
- IR-drying can be used not earlier than **15 min** after the application of the second layer

Name	Colour	Packing	Article	Package
Acrylic filling primer optimal HS 5+1	grey	0,5 l/1 l	14885/14881	6/6
Acrylic filling primer optimal HS 5+1	black	0,5 l/1 l	14886/14882	6/6
Acrylic filling primer optimal HS 5+1	red	1 l	14883	6
Acrylic filling primer optimal HS 5+1	white	1 l	14884	6
Acrylic filling primer optimal HS 5+1	grey	2,5 l	148890	4
Acrylic filling primer optimal HS 5+1	black	2,5 l	148880	4
Acrylic filling primer optimal HS 5+1	grey	5 l	14889	2
Acrylic filling primer optimal HS 5+1	black	5 l	14888	2
Acrylic filling primer optimal HS 5+1	white	5 l	14887	2
Hardener for Acrylic primer	-	0,1 l/0,2 l	12881/12884	6/12
Hardener for Acrylic primer	-	0,5 l/1 l	12883/12885	6/6



30 - 55 sec
DIN 4/20 °C



HVLP
1,4 - 1,9 mm
2,5 - 4,5 bar



1 - 3
layers



15 min
20 °C



6 - 8 h/20 °C
30 - 40 min/60 °C

