CHAMÄLEON

EFFICIENCY CHART

PRIMER/FILLER



DRYING 20°C

444 2K PRIMER 4:1 VS **PRIMER PRO**

3 h 22 min VS **55 min**

Mixing (5 min)	*Preparation*	Shaking (2 min)
2 layers (2 min each) + flash-off time between coats: 8 min	*Application DFT: 60 µ*	**3 layers** (2 min each) + flash-off time between coats: 3 min
3 h	*Drying (20°C)*	**40 minutes**
Spraygun cleaning (5 min)	*Tool cleaning*	Not needed
3 h 22 min	***TOTAL***	**55 min**

TIME SAVING: **72,7%**



DRYING 20°C

444 2K PRIMER 4:1 VS **THICK LAYER FILLER/ HIGH BUILD PRIMER**

3 h 22 min VS **1 h 18 min**

Mixing (5 min)	*Preparation*	Shaking (2 min)
2 layers (2 min each) + flash-off time between coats: 8 min	*Application DFT: 60 µ*	**3 layers** (2 min each) + flash-off time between coats: 5 min
3 h	*Drying (20°C)*	**60 minutes**
Spraygun cleaning (5 min)	*Tool cleaning*	Not needed
3 h 22 min	***TOTAL***	**1 h 18 min**

TIME SAVING: **61%**



DRYING 20°C

488 2K FILLING PRIMER 5:1 VS **PRIMER PRO**

3 h 22 min VS **55 min**

Mixing (5 min)	*Preparation*	Shaking (2 min)
2 layers (2 min each) + flash-off time between coats: 8 min	*Application DFT: 60 µ*	**3 layers** (2 min each) + flash-off time between coats: 3 min
3 h	*Drying (20°C)*	**40 minutes**
Spraygun cleaning (5 min)	*Tool cleaning*	Not needed
3 h 22 min	***TOTAL***	**55 min**

TIME SAVING: **72,7%**



DRYING 20°C

488 2K FILLING PRIMER 5:1 VS **THICK LAYER FILLER/ HIGH BUILD PRIMER**

3 h 22 min VS **1 h 18 min**

Mixing (5 min)	*Preparation*	Shaking (2 min)
2 layers (2 min each) + flash-off time between coats: 8 min	*Application DFT: 60 µ*	**3 layers** (2 min each) + flash-off time between coats: 5 min
3 h	*Drying (20°C)*	**60 minutes**
Spraygun cleaning (5 min)	*Tool cleaning*	Not needed
3 h 22 min	***TOTAL***	**1 h 18 min**

TIME SAVING: **61%**



DRYING 20°C

499 2K EXPRESS PRIMER 4:1 VS **EXPRESS FILL PRIMER**

1 h 17 min VS **45 min**

Mixing (5 min)	*Preparation*	Shaking (2 min)
2 layers (2 min each) + flash-off time between coats: 3 min	*Application DFT: 60 µ*	**3 layers** (2 min each) + flash-off time between coats: 3 min
1 h	*Drying (20°C)*	**30 minutes**
Spraygun cleaning (5 min)	*Tool cleaning*	Not needed
1 h 17 min	***TOTAL***	**45 min**

TIME SAVING: **41,7%**



DRYING 20°C

455 2K EPOXY PRIMER 2:1 VS **2K EPOXY PRIMER**

12 h 24 min VS **8 h 13 min**

Mixing (2 min)	*Preparation*	Shaking (4 min)
2 layers (2 min each) + flash-off time between coats: 10 min	*Application DFT: 60 µ*	**2 layers** (2 min each) + flash-off time between coats: 5 min
12 h	*Drying (20°C)*	**8 h**
Spraygun cleaning (5 min)	*Tool cleaning*	Not needed
12 h 24 min	***TOTAL***	**8 h 13 min**

TIME SAVING: **43,8%**

CHAMÄLEON

EFFICIENCY CHART

CLEAR COAT



DRYING 20°C

177 UHS 2K CLEAR COAT SCRATCH PROOF VS **2K CLEAR COAT PREMIUM**

24 h 24 min VS **7 h 8 min**

Mixing (5 min)	*Preparation*	Shaking (2 min)
2 layers (2 min each) + flash-off time between coats: 10 min	*Application*	**2 layers** (2 min each) + flash-off time between coats: 2 min
24 h	*Drying (20°C)*	**7 h**
Spraygun cleaning (5 min)	*Tool cleaning*	Not needed
24 h 24 min	***TOTAL***	**7 h 8 min**

TIME SAVING: **70,8%**



DRYING 60°C

177 UHS 2K CLEAR COAT SCRATCH PROOF VS **2K CLEAR COAT PREMIUM**

1 h 24 min VS **54 min**

Mixing (5 min)	*Preparation*	Shaking (2 min)
2 layers (2 min each) + flash-off time between coats: 10 min	*Application*	**2 layers** (2 min each) + flash-off time between coats: 5 min
1 h	*Drying (60°C)*	**45 minutes**
Spraygun cleaning (5 min)	*Tool cleaning*	Not needed
1 h 24 min	***TOTAL***	**54 min**

TIME SAVING: **35,7%**



DRYING 20°C

166 UHS 2K CLEAR COAT LOW VOC MIRROR GLOSS VS **2K CLEAR COAT PREMIUM**

24 h 24 min VS **7 h 8 min**

Mixing (5 min)	*Preparation*	Shaking (2 min)
2 layers (2 min each) + flash-off time between coats: 10 min	*Application*	**2 layers** (2 min each) + 2 min flashoff
24 h	*Drying (20°C)*	**7 h**
Spraygun cleaning (5 min)	*Tool cleaning*	Not needed
24 h 24 min	***TOTAL***	**7 h 8 min**

TIME SAVING: **70,8%**



DRYING 60°C

166 UHS 2K CLEAR COAT LOW VOC MIRROR GLOSS VS **2K CLEAR COAT PREMIUM**

2 h 24 min VS **54 min**

Mixing (5 min)	*Preparation*	Shaking (2 min)
2 layers (2 min each) + flash-off time between coats:108 min	*Application*	**2 layers** (2 min each) + flash-off time between coats: 5 min
2 h	*Drying (60°C)*	**45 minutes**
Spraygun cleaning (5 min)	*Tool cleaning*	Not needed
1 h 24 min	***TOTAL***	**54 min**

TIME SAVING: **60%**



DRYING 20°C

155 HS 2K CLEAR COAT SCRATCH PROOF VS **2K CLEAR COAT PREMIUM**

24 h 24 min VS **7 h 8 min**

Mixing (5 min)	*Preparation*	Shaking (2 min)
2 layers (2 min each) + flash-off time between coats: 10 min	*Application*	**2 layers** (2 min each) + 2 min flashoff
24 h	*Drying (20°C)*	**7 h**
Spraygun cleaning (5 min)	*Tool cleaning*	Not needed
24 h 24 min	***TOTAL***	**7 h 8 min**

TIME SAVING: **70,8%**



DRYING 60°C

155 HS 2K CLEAR COAT SCRATCH PROOF VS **2K CLEAR COAT PREMIUM**

2 h 24 min VS **54 min**

Mixing (5 min)	*Preparation*	Shaking (2 min)
2 layers (2 min each) + flash-off time between coats: 10 min	*Application*	**2 layers** (2 min each) + flash-off time between coats: 5 min
2 h	*Drying (60°C)*	**45 minutes**
Spraygun cleaning (5 min)	*Tool cleaning*	Not needed
2 h 24 min	***TOTAL***	**54 min**

TIME SAVING: **60%**