

PLASTIC PRIMERS



409
PLASTIC PRIMER



410
PLASTIC FILLING PRIMER



26014
PLASTIC PRIMER



26015
PLASTIC FILLING PRIMER

PARAMETERS

Mixing ratio (by volume)	1K	1K	1K	1K
Consumption	8 - 10 m ² /l	5 - 7 m ² /l	2 - 3 m ² /l	-
Main purpose	A primer for almost all synthetic parts used in a car: ABS, EP-Laminate, PA, PBTP, PC, POM, PP/EPDM, PPO, PUR hard, PUR soft, PVC.	A primer with excellent filling properties for almost all synthetic parts used in a car: PP-EPDM, ABS, PC, ABS-PC, PMMA, PA, PUR, PVC, GRP).	High quality, fast drying plastic primer for treated and untreated surfaces of several types of plastic (bumpers, tuning parts, mirror caps etc.). Re-sprayable with all lacquer systems.	Fast-drying plastic primer. Excellent filling properties. For use on PP-EPDM, ABS, PC, ABS-PC, PMMA, PA, PUR, PVC, GRP plastics. Recoatable with 1K and 2K topcoats.
Colour	transparent - silver	light grey	transparent	light grey
Addition of thinner	ready for use	100 %, Chamaleon UNI Thinner	ready for use	ready for use
HVLP/ Gravity spray gun settings	pressure: 2 - 2.5 bar nozzle: 1.2 - 1.4 mm	pressure: 1.6 - 2 bar nozzle: 1.2 - 1.3 mm	-	-
Number of coats	1	1 - 3	1 - 2 thin layers	2 - 3
Coat thickness	3 - 5 µm, avoid thick coats	15 - 40 µm	-	15 - 40 µm
Flash-off time	-	3 - 5 min.	3 - 5 min.	2 - 3 min. between each coating
Drying time (20 °C)	10 min.	recoatable 15 -20 min.	10 - 15 min.	dust dry: approx. 5 - 10 min. recoatable: approx. 15 - 20 min.
Vertical stability	applied in thin layers	applied in thin layers	applied in thin layers	applied in thin layers
Spray viscosity	12 - 15 s 4 mm DIN	18 - 22 s 4 mm DIN	-	-
"Wet-on-wet" application	-	+	-	-
Sanding	-	-	-	-
Surface properties	very smooth, no sanding required	very smooth, may require minimum sanding	very smooth, may require minimum sanding	smooth, requires sanding
Packages	0,5L; 1L	1L	400 ml	400 ml

Based on the distinctive features of each primer, you can choose the one that suits you best in any given situation.