

CHAMÄLEON GMBH RUDOLF-DIESEL-STRASSE 8A 69115 HEIDELBERG GERMANY

FON 0049 (0) 6221 - 520 440 FAX 0049 (0) 6221 - 520 449

MAIL INFO@CHAMAELEON-PRODUKTION.DE WEB WWW.CHAMAELEON-PRODUKTION.DE

Revision date: 06.02.2025

#### **TECHNICAL DATA SHEET**

# 2K AEROSOL CLEAR COAT PREMIUM WITH SLOW HARDENER

Article number: 11013

Color: transparent

Intended use: Car refinishing product/ Clear coat

General characteristics:

Extremely scratch resistant 2K clear coat which provides high gloss and is resistant against fuel, UV-radiation and weather influences. This 2K clear coat has a slow hardener which provides a better flow on slightly bigger (spot) repairs and allows spraying in higher ambient temperatures.

- real 2K quality for highest durability
- slower drying time
- ideal for painting at higher ambient temperatures (25°C 35°C)
- brilliant gloss
- long pot life
- excellent flow
- easy to polish

#### **TECHNICAL CHARACTERISTICS**

Base: acrylic Smell: solvent

Consumption: approx. 0.8 - 1.0 m<sup>2</sup> (500 ml)

**DFT:** 50 µm

Temperature resistant: up to 120°C

Pot life: 24 h at room temperature (20 °C) 3 days at cool storage (6°C)

## Substrate pre-treatment:



CHAMÄLEON GMBH RUDOLF-DIESEL-STRASSE 8A

FON 0049 (0) 6221 - 520 440 FAX 0049 (0) 6221 - 520 449

69115 HEIDELBERG GERMANY

MAIL INFO@CHAMAELEON-PRODUKTION.DE WEB WWW.CHAMAELEON-PRODUKTION.DE

The substrate must be clean, dry, free from dust and grease.
 Base coatings can be re-coated with 2K Aerosol Clear Coat Premium after drying for 30 min.

#### **APPLICATION PROCESS**

Before use, carefully read and observe the warning texts on the label!

#### Processing conditions:

Please only use in an adequate ventilated environment with an ample supply of fresh air. Processing temperature should be from +12 °C to +25 °C and max. air humidity should not exceed 60%.

## Mixing the components with hardener:

The hardener is inside a separate inner cartridge in the can To mix the hardener, follow the instructions:



 Remove the protective plastic cap



Take out the metal ring and insert through the metal pin, pull the ring until it can't go any further



 Rotate the ring 360° to open the inner cartridge, releasing the hardener



4. Shake the can vigorously for 3 min to mix the components

## Processing tips:

- Beforehand, mask the parts that shouldn't be painted
- Degrease the surface
- Wear a respirator (type A2/P3 is recommended)
- The aerosol should have room temperature. NOTE: high air humidity can cause loss of gloss.
- Before use, shake the aerosol for 3 min and spray a sample
- Apply 2K Aerosol Clear Coat Premium in 2 3 full spray passes
- Distance to the surface should be 15 20 cm
- Keep a flash off time 5 min between each spray pass
- Clean the valve after use (turn aerosol upside down and press the nozzle for approximately 5 sec)
   ATTENTION: Base-/topcoat paintwork has to be fully dry

Drying	Dust free	Set to touch
Object temperature 20 °C	5 min	10 h

The drying time depends on the ambient temperature, the humidity of the air and the thickness of the lacquer applied.





CHAMÄLEON GMBH RUDOLF-DIESEL-STRASSE 8A 69115 HEIDELBERG GERMANY

FON 0049 (0) 6221 - 520 440 FAX 0049 (0) 6221 - 520 449

MAIL INFO@CHAMAELEON-PRODUKTION.DE WEB WWW.CHAMAELEON-PRODUKTION.DE

## VOC regulation:

EU limit value: Category B/e 840 g/l This product contains max 677.2 g/l VOC

#### Shelf life:

36 months, if stored in tightly closed original container

This release replaces all eventually earlier issued versions.

For additional information, not contained in this Technical Data Sheet, please contact the supplier under: e-mail: info@chamaeleon-produktion.de
For safety information, please refer to the corresponding Safety Data Sheet.