

**TECHNICAL DATA SHEET***Revision date: 30.01.2024***MS 2K CLEAR COAT SCRATCH PROOF**

Article number:	11335, 11338
Colour:	transparent
Intended use:	Car refinishing product/ Clear coating material, varnish
Substrates:	Basecoat
General characteristics:	MS 2K Clear coat based on high quality resins with good UV protection properties. Scratch-proof. Easy application and polishing properties.

PAINTING PREPARATION PROCESS**Hardener:** Chamäleon Hardeners: 250 UNI; 235 UNI fast, 221 UNI slow, 222 HS**Dilution:** without thinner**Mixing ratio (by volume):** 2:1**Spraying viscosity 4 mm DIN (20 °C):** 15 - 17 s**Pot life at 20 °C:** 1 h with UNI Hardener fast 235; 4 h with UNI Hardener 250; 6 h with UNI Hardener slow 221**APPLICATION PROCESS****Processing conditions:**

Please only use in an adequate ventilated environment with an ample supply of fresh air. Processing temperature should be at least +12 °C and max. air humidity should not exceed 80%.

Application method	Pressure	Nozzle
Gravity spray gun	2.0 - 2.5 bar	1.2 - 1.4 mm
HVLP	2.0 - 2.2 bar	1.2 - 1.4 mm

Spraying operations	DFT	Consumption
2	40 - 50 µm	6 - 8 m ² / l

Flash-off time	Between the coatings	Before the oven drying
	5 - 10 min	10 - 15 min

Drying	Dust dry	Set to touch	Full hardness
Object temperature 20 °C	30 min	12 h	24 h
Object temperature 60 °C	3 - 5 min	30 min	2 h
IR-Drying shortwave*	8 min		
IR-Drying mediumwave*	10 - 15 min		

* During IR-drying the object temperature should not exceed 60 - 70 °C

Polishing:

After full hardness time, recommended Chamäleon polishing compounds LASER

VOC regulation:

EU limit value: Category B/e 840 g/l

This product contains max. 577 g/l VOC

Shelf life:

36 months, if stored in tightly closed original containers

This release replaces all eventually earlier issued versions.

For additional information, not contained in this Technical Data Sheet, please contact the supplier via:
 info@chamaeleon-produktion.de

For safety information, please refer to the corresponding Safety Data Sheet.