

## TECHNICAL DATA SHEET

### 1K PRIMER FAST

**Article number:** 14225, 14227

**Colour:** Grey

**Intended use:** Car refinishing product/ Filler and surfacer

**General characteristics:** 1K-Primer fast is a single-component filler with high filling power for vehicle repair.

**Product characteristics:**

- Can be used on old two-component sanded paints, shop primers and directly on steel, aluminium and zinc surfaces.
- The material offers a big economy of time due to the fast drying and sandability.
- Free from chromate and lead.
- Don't apply to old thermoplastic paints
- Spreading rate: 5 - 7 m<sup>2</sup> / l.

**Painting preparation process:**

**Thinner:** Thinner approx. 50 - 70%

**Spraying viscosity 4 mm DIN 20° C:** 15 - 20 s

**Application process:**

Application method	spraying pressure	spraying nozzle	spraying operations
Air / gravity flow cup spray gun	2 - 2,5 bar	1,3 - 1,6 mm	2 - 3
Coat thickness / dry film	40 - 80 µm		
Evaporation time	10 minutes before oven or infrared drying		

<b>Drying</b>	<b>recoatable</b>	<b>dust dry</b>	<b>set to touch</b>	<b>ready for assembly</b>
<b>Object temperature 20° C</b>	30 min.	15 min.		
<b>Object temperature 60° C</b>	15 min.	5 min.		
Wet and dry sandable after 45 minutes.				

**Processing conditions:**

Please only use in an adequate ventilated environment with an ample supply of fresh air. Processing temperature should be at least +10 °C and max. air humidity should not exceed 75%.

**VOC-regulation:**

EU limit value for this product (cat. B/c): 780 g/l This product contains max. 780 g/l VOC

This release replaces all eventually earlier issued versions.

For additional information, not contained in this Technical Data Sheet, please contact the supplier via: [info@chamaeleon-produktion.de](mailto:info@chamaeleon-produktion.de)

For safety information, please refer to the corresponding Safety Data Sheet.