

**TECHNICAL DATA SHEET***Revision date: 14.06.2024***NITRO PUTTY**

<b>Article number:</b>	<b>15100</b>
<b>Colour:</b>	grey
<b>Intended use:</b>	Car refinishing product/ Knife filler/ Surfacer
<b>General characteristics:</b>	<p>1K NC putty is designed to correct minor defects during paintwork (pores, small damages, scratches) before priming and painting.</p> <ul style="list-style-type: none"><li>▪ ideal for spot repairs</li><li>▪ fast application due to 1K system</li><li>▪ recoatable with all usual paint systems (base, acrylic, alkyd)</li></ul> <p><b>Fields of application:</b></p> <ul style="list-style-type: none"><li>▪ iron</li><li>▪ steel</li><li>▪ GRP</li><li>▪ wood</li><li>▪ cured sanded old paintwork</li></ul>

**TECHNICAL CHARACTERISTICS****Basis:** nitrocellulose**Density at 20°C:** putty 1.471 g/cm<sup>3</sup>**APPLICATION PROCESS**

Before use, carefully read and observe the warning texts on the label!

**Processing conditions:**

Please only use in an adequately ventilated environment with an ample supply of fresh air. Processing temperature should be at least +12 °C and max. air humidity should not exceed 80%. Polyester-based putty does not cure at a temperature below +10 °C

<b>Drying</b>	<b>Sandable</b>
Object temperature 20 °C	1 - 2 h

### Processing tips

- Degrease, derust and sand the substrate.
- Remove completely the old thermoplastic paintings.
- Sand surfaces slightly. Remove not cured old paintwork and priming coats.
- Apply putty without any hardener. Allow a cure time of approx. 1 h between the next coats.
- After drying putty may be sanded without any difficulty (P400/500 for dry sanding) and can be recoated with all common coating systems.
- Clean tools immediately after use, if necessary, with a nitro thinner.

### ATTENTION

Avoid coat thickness more than 80 µm per coat

### VOC regulation:

EU limit value: Category B/e 840 g/l

This product contains max. 444 g/l VOC

### Shelf life:

12 months if stored in tightly closed original containers

This release replaces all eventually earlier issued versions.

For additional information, not contained in this Technical Data Sheet, please contact the supplier under:

e-mail: [info@chamaeleon-produktion.de](mailto:info@chamaeleon-produktion.de)

For safety information, please refer to the corresponding Safety Data Sheet.