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TECHNICAL DATA SHEET

CHAMÄLEON CLEAR COAT MS

Article number: 11335, 11338

General characteristics: 2K MS Clearcoat based on high quality acrylic resins with good UV protection properties. Scratch-proof.
Consumption: 6 - 8 m² / l.

Technical characteristics:

Colour shade	Transparent			
Mixing ratio	2 : 1 (by volume)			
Hardener	Chamaeleon 2K - Hardener fast, standart or slow			
Dilution	without thinner			
Spraying viscosity 20°C	18 - 20 s 4 mm DIN			
Application	spraying pressure	spraying nozzle	spraying operations	
Air / Flowjar - Spray gun	2 - 2,5 bar	1,2-1,4 mm	2 full layers	
Airless / Airmix				
Pot life	4-6 h			
Coat thickness / dry film	40 - 50 µm			
Curing time / Flash off time	5 - 10 min. between the spraying operations			
Dry	recoatable	dust dry	set to touch	full hardness
Object temp. 20° C	20- 30 min.		6-8 h	24 h
Object temp. 60° C	3-5 min.		20-30 min.	1-2 h



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Operation conditions: from + 10 °C and up to 75% relative air humidity.

All products should be disposed of in relation to the regulations of the environmental health authorities. Protect your Environment!

For the additional information that is not included to the Technical Data Sheet apply to the supplier: e-mail: info@chamaeleon-produktion.de. See information on safety in Safety Data Sheet.