

TECHNICAL DATA SHEET

Revision date: 13.02.2023

MS 2K CLEAR COAT SCRATCH PROOF

Article number:	11335, 11338
Colour:	transparent
Intended use:	Car refinishing product/ Clear coating material, varnish
General characteristics:	2K MS Clear coat based on high quality acrylic resins with good UV protection properties. Scratch-proof.
Painting preparation process:	
Hardener: Chamäleon Hardener standard/fast/slow	
Mixing ratio: 2:1 (by volume)	
Dilution: without thinner	
Spraying viscosity 4 mm DIN (20°C): 18 - 20 s	
Pot life at 20 °C: 4-6 h	

Application process:

Application method	Pressure	Nozzle
Air / Flowjar - spray gun	2 - 2.5 bar	1.2 - 1.4 mm

Spraying operations	DFT	Consumption
2 full layers	40 - 50 µm	6 - 8 m ² / l

Flash-off time	Between the coatings	Before the oven drying
	5 - 10 min.	-

Processing conditions:

Please only use in an adequate ventilated environment with an ample supply of fresh air. Processing temperature should be at least +10 °C and max. air humidity should not exceed 75%.

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Drying	Dust dry	Set to touch	Full hardness
Object temperature 20 °C	20-30 min.	6-8 h	24 h
Object temperature 60 °C	3-5 min.	20-30 min.	1-2 h

This release replaces all eventually earlier issued versions.

For additional information, not contained in this Technical data sheet, please contact the supplier via:
info@chamaeleon-produktion.de

For safety information, please refer to the corresponding Safety data sheet.

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