

TECHNICAL DATA SHEET

Revision date: 14.06.2023

NC PUTTY

Article number:	15100, 15101
Colour:	ocher
Intended use:	Car refinishing product/ Knife filler/ Surfacer
General characteristics:	Chamäleon NC putty is one component fine putty on nitrocellulose base with good adhesion to iron, steel and hard, sanded old coatings. Recoatable with all usual paint systems.

Technical characteristics:

Drying time at 20°C, 50% relative air humidity: recoatable and sandable after 1 - 2 h
Coat thickness / dry film: max. 80 µm dry film per coat
Curing time / flash off time: flash off time is approx. 1 h before the application of the next coat
Density at 20°C: putty 1.47 g/cm³

Processing conditions:

Please only use in an adequately ventilated environment with an ample supply of fresh air. Processing temperature should be at least +10 °C and max. air humidity should not exceed 80%. Polyester-based putty does not cure anymore at a temperature below +10 °C

Remarks:

Before use, carefully read and observe the warning texts on the label!

- Degrease, derust and sand the substrate.
- Remove completely the old thermoplastic paintings.
- Apply NC Putty without any hardener. Avoid coat thickness more than 80 µm per coat and allow a cure time of approx. 1 h between the next coats.
- After drying NC Putty may be sanded without any difficulty.

VOC regulation

EU limit value: Cat. B/e 840 g/l (2007)

This product contains max. 444 g/l VOC [3,7 lbs/gal]

Storage stability:

12 months if appropriate storage provided (=10°-25°C, relative air humidity of max. 60%) in the unopened original container. Protect from direct sunlight, frost and humidity

This release replaces all eventually earlier issued versions.

For additional information, not contained in this technical data sheet, please contact the supplier under:

e-mail: info@chamaeleon-produktion.de

For safety information, please refer to the corresponding safety data sheet.