

TECHNICAL DATA SHEET*Revision date: 12.09.2023***PRE-FILL 2K TO 1K CONVERTER****Article number:** **25004****Colour:** depends on colour used**Intended use:** Car refinishing product/ repair.

General characteristics: Chamäleon Pre-fill 2K to 1K converter is prefilled with propellant and specific additives that converts 2K topcoats in a 1-component, physically drying paint. The Innovative spray and valve technology guarantee a broad jet with fine atomization, a high application rate and constant pressure for a professional result. The Chamäleon Pre-fill 2K to 1K converter is a can pre-filled with propellant gases, solvent and additives (300 ml) that can be filled with a 2K product (max. 100 ml) via a conventional (manual or pneumatic) filling machine.

The converter converts 2K acrylic topcoat or HS topcoat into a 1K physically drying coat

- High coverage
- Simple, time-saving application
- Excellent atomization
- Light blending

Physical and chemical data:**Basis of binder:** acrylic resin**Smell:** solvent**Substrate:** depending on the colour of the substrate applicable on Primer filler, 2K Primer filler, 1K Epoxy primer, cured paint sanded**Efficiency:** depending on consistence and colour of the substrate**Drying time at 20°C, 50% relative air humidity:** the drying time depends on surrounding temperature, air humidity, thickness of the applied coat and the type of paint used (refer to information from the paint manufacturer)**Size:** aerosol cans, maximum nominal volume 400 ml, filling quantity 100ml**VOC-value:** 214,7 g



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Processing conditions:

Please only use in an adequate ventilated environment with an ample supply of fresh air. Processing temperature should be at least +10 °C and max. air humidity should not exceed 80%.

Application process:

Before use, carefully read and observe the warning texts on the label!

- Sand the surface to be painted and thoroughly clean with Chamäleon Silicone remover
- Larger bare surfaces must be primed with the appropriate Chamäleon primer
- The surface must be dry and free of dust and grease
- Shake can vigorously for 2 minutes
- Carry out spray test

For professional use only

Wear an appropriate respirator (recommended type A2/P3).

Storage stability:

If appropriate storage provided (=10°-25°C, relative air humidity max. 60%)

Unused cans: 5 years

Filled cans: depending on type of paint from several hours up to 6 month (information available from your paint dealer).

This release replaces all eventually earlier issued versions.

For additional information, not contained in this technical data sheet, please contact the supplier under:

e-mail: info@chamaeleon-produktion.de

For safety information, please refer to the corresponding safety data sheet.

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