

**TECHNICAL DATA SHEET**

Revision date: 05.05.2025

**ZINC ALU SPRAY**

<b>Article number:</b>	<b>26722</b>
<b>Colour:</b>	Silver
<b>Intended use:</b>	Car refinishing product/ Protective coating/ Lacquer
<b>General characteristics:</b>	<p>Zinc-alu primer for galvanized parts and surfaces that have been damaged by welding, grinding, drilling, transportation, etc. and now need to be repaired or the color matched. Also, suitable as excellent corrosion protection for metal surfaces and bare ferrous metals. Can also be used for aluminum to a limited extent. Cold galvanizing is suitable for larger metal surfaces that are particularly susceptible to corrosion. For bigger metal surfaces, which are susceptible to corrosion, use Chamäleon Zinc Spray (art.26711).</p> <ul style="list-style-type: none"><li>▪ heat-resistant up to 300°C</li><li>▪ excellent protection against corrosion</li><li>▪ good filling properties</li><li>▪ may be recoated with temperature resistant lacquer</li><li>▪ petrol-, chemicals- and weather- resistant</li><li>▪ excellent adhesion</li></ul> <p><b>Fields of application:</b></p> <ul style="list-style-type: none"><li>▪ bare metal</li><li>▪ aluminium</li><li>▪ exhaust system</li><li>▪ metal fittings</li><li>▪ metal housings</li><li>▪ gates</li><li>▪ fences</li></ul>

**TECHNICAL CHARACTERISTICS****Base:** epoxy-ester**Smell:** characteristic**Consumption:** 1.0 -1.5 m<sup>2</sup> (400 ml)**Temperature resistant:** up to 300 °C

## APPLICATION PROCESS

Before use, carefully read and observe the warning texts on the label!

### Processing conditions:

Please only use in an adequate ventilated environment with an ample supply of fresh air. Processing temperature should be from +12°C to +25 °C and max. air humidity should not exceed 80%.

### Processing tips:

- The substrate must be clean, dry, free from rust and grease. Remove old loose coatings and primers.
- Beforehand, mask the parts that shouldn't be painted
- Wear a respirator (type A2/P3 is recommended)
- The aerosol should have room temperature
- Before use, shake the aerosol for 2 min and spray a sample
- Apply in several thin layers
- Before applying the next layer, again shake the aerosol
- Distance to the surface should be 25 - 30 cm
- After complete drying (approx. 24 h) apply primer and top coat
- Apply thin coats to objects, which are exposed to high temperatures
- If necessary, re-coat with temperature-resistant lacquer (a preliminary compatibility test is recommended)
- Clean the valve after use (turn aerosol upside down and press the nozzle for approximately 5 sec)

Drying	Dust free	Set to touch	Cured	Completely dry
Object temperature 20 °C	15 min	60 min	8 - 12 h	24 h

The drying time depends on the ambient temperature, the humidity of the air and the thickness of the lacquer applied.

### VOC regulation:

EU limit value: Category B/e 840 g/l

This product contains max. 643.5 g/l VOC

### Shelf life:

120 months, if stored in tightly closed original container

This release replaces all eventually earlier issued versions.

For additional information, not contained in this Technical Data Sheet, please contact the supplier under:

e-mail: [info@chamaeleon-produktion.de](mailto:info@chamaeleon-produktion.de)

For safety information, please refer to the corresponding Safety Data Sheet.